

**D4135-1 WEARPAD**

**NOTES:**

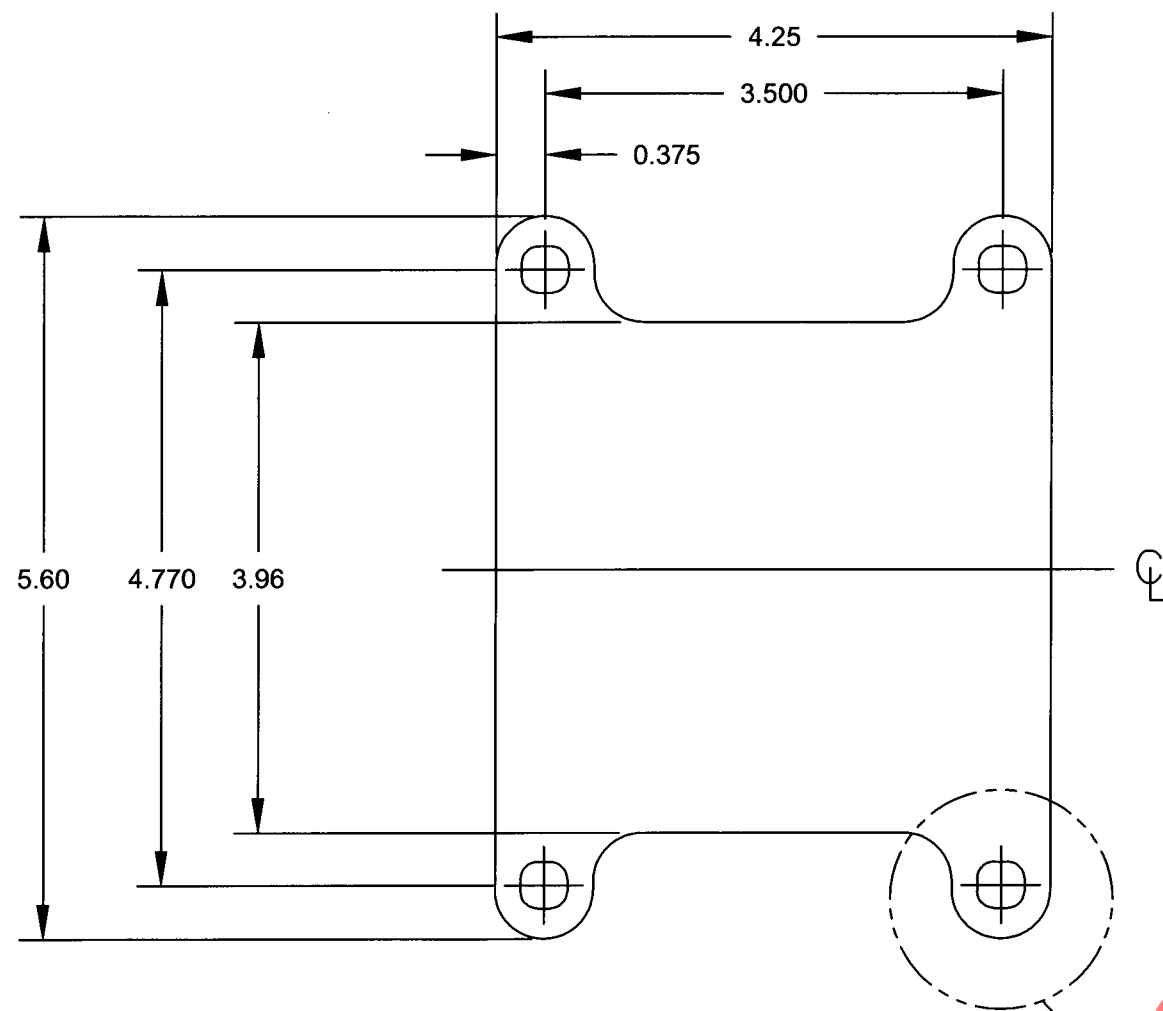
- 1) MATERIAL: MAKE FROM D4135-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4135-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.33 lbs
- 8) WELD PER QSI 004
- 9) 2059B HARDCOAT WELDS, 0.063 TO 0.125 HIGH

**RELEASED**

2014 NOV 24  
ECN 14-628

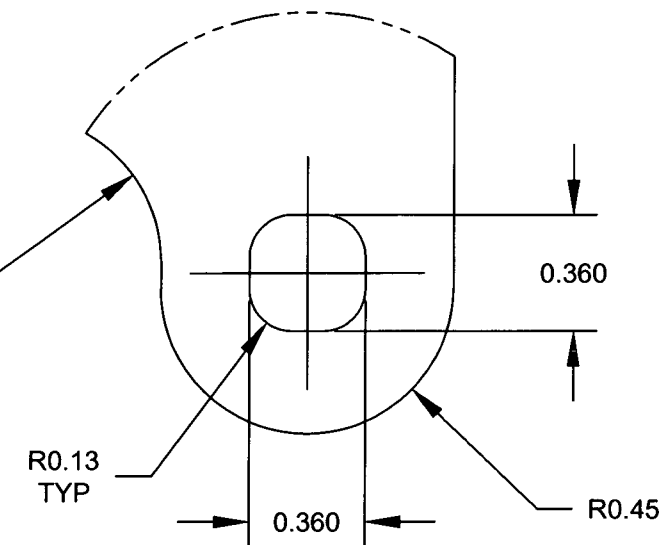
B	REMOVE POWDER COAT (A8-1) REVISE D4135-1F FLAT PATTERN (B6-2)	AK	14.08.25
A	NEW ISSUE	CP	10.06.15
REV.	DESCRIPTION	BY	DATE
DESIGN	q	<b>DART AEROSPACE USA, INC</b> KENT, WA	
DRAWN	AK		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	JL	D4135	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPAD	NTS
DATE	14.08.25	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

D  
C  
B  
A



**D4135-1F FLAT PATTERN**

**DETAIL A**  
C2-2



**DETAIL A**  
**SCALE 3X**

**RELEASED**

2014 NOV 24

ECN 14-628

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524 OR ASTM A240, 16 GAUGE (0.063 THICK)  
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.33 lbs

DESIGN	AK	<b>DART AEROSPACE USA, INC</b> KENT, WA	
DRAWN	AK		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	JL	D4135	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPAD	NTS
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